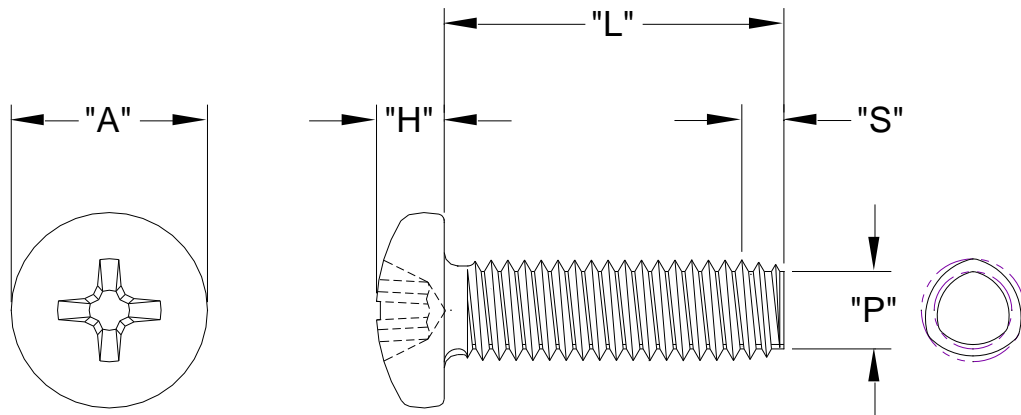


TYPE 1 CROSS RECESS PAN HEAD TRI-LOBE T.R.S.

44XXXXPPT
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Nominal Screw Length	Tolerance On Screw Length
Up To & Including 3/4"	+0 / -0.03
Over 3/4" to 1-1/2" Inclusive	+0 / -0.05
Over 1-1/2"	+0 / -0.06



Nominal Screw Size	Basic Screw Size	"Cd"		"Dd"		"p" Point Diameter	"S" Point Taper Length		"A" Head Diameter		"H" Head Height		Driver Size	Recess Penetration Gaging Depth	
		Max.	Min.	Max.	Min.		Max.	Min.	Max.	Min.	Max.	Min.			
		#4 - 40	0.112	0.1145	0.1105	0.1095	0.1055	0.090	0.088	0.050	0.219	0.205		0.080	0.070
#6 - 32	0.138	0.1410	0.1350	0.1350	0.1290	0.111	0.109	0.062	0.270	0.256	0.097	0.087	2	0.080	0.055
#8 - 32	0.164	0.1670	0.1610	0.1610	0.1550	0.137	0.109	0.062	0.322	0.306	0.115	0.105	2	0.097	0.071

Head Standard: ASME B18.6.3
 Material: 410 Stainless Steel
 Hardness: Rc36-43
 Finish: Passivate & Wax

Common Uses:

Most common head style; higher head height for increased strength; Used in metals >60% of screw size, extruded metals, zinc die castings. **NOT TO BE USED AGAINST ALUMINUM.**